

## INTEGRATION ON VMC FORM

Minimum required information from the machine on which the integration will be performed.

#### 1. Sales Information

Koma Precision Sales Person Name		Phone	
Distributor Name		End User Name	
Distributor Address		End User Address	
Machine Information  □ New Machine? □ Existing Machine? If existing, how old is the machine?			
Machine Make	Machine Model	Control Make	Control Model
Any special requirements at this customer? For example: Steel toe boots, hard hat, safety vest, lockout tag out, escort required?			

### 2. Photos of the Machine

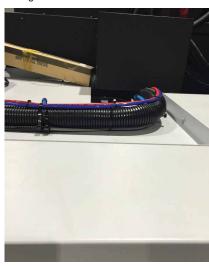
- □ Overall front of the machine to include the Operators panel
- Operators Panel, close up of jog buttons on operators panel, and Machine pendant (MPG) (Handwheel) and any clamp/unclamp buttons or LED's.



☐ Inside the machine overall and roof of the machine where the cables will mount



Top of the machine where cables will exit the inside and go to the electrical cabinet.





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Overall electrical cabinet, close up of drives (servo amplifiers) inside electrical cabinet, close up of labels on drives (must be clear and legible in photos)











☐ Pneumatics on machine, to include overall with filters and dryers along with close up of filter/dryer area



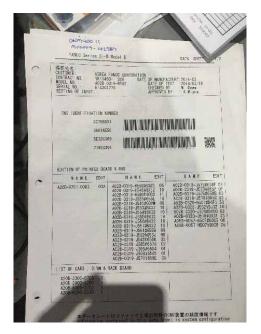


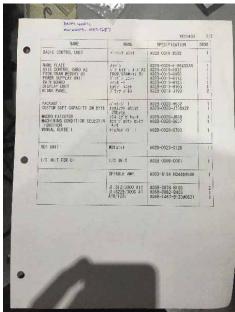


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# 3. FANUC DATA SHEETS FROM ACTUAL MACHINE (MUST BE ACTUAL MACHINE AND IS REQUIRED FOR EACH AND EVERY ORDER)

□ Either digital copies or photocopies of the actual machines Fanuc Data Sheets are required. Digital photos of the Fanuc Data Sheets are ok if the camera is of high quality and can be easily read in the photos. This information is usually located in the electrical cabinet of the machine either in a binder, folder, or pouch. May be located on the electrical cabinet door.







#### 4. MACHINE WIRING AND BUILD INFORMATION

- Either digital copies or photocopies of machine wiring diagrams are required. Digital photos of the wiring diagrams are ok if the camera is of high quality and the diagrams can be easily read in the photos
- ☐ If the machine comes with a keep relay list and parameter list, please include that in the documentation package