

KONA TOOL PRESETTER Selection Guide 2022



WE FOCUS ON BEING THE BESTthat's why leading companies choose Koma.

WE ARE THE EXCLUSIVE NORTH AMERICAN IMPORTER, NATIONAL DISTRIBUTOR, AND SERVICE CENTER FOR OUR OWN LINE OF ELITE TOOL PRESETTERS.



UNIKO CONSTRUCTION

Thermally	/ stable	steel	structure
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Tempered steel, high precision sleeve with reference notch

Dimensions= 44: 1,080mm L x 626mm D x 950mm H

45: 1,080mm L x 626mm D x 1,050mm H

46: 1,080mm L x 626mm D x 1,150mm H Weight= 44: 136Kg (299 lbs.) / 45: 142Kg (313 lbs.) / 46: 148Kg (326 lbs.)

AXIS MOVEMENT

X Axis (Diameter) = 400mm / 15.75in

ZAxis = 44: 400mm (15.7 in.) / 45: 500mm (19.6 in.) / 46: 600mm (23.6 in.)

Resolution X & Z Axis - 1 μm Mechanical axis lock

ISO 30/40/50 with additional spindles available

SPINDLE

Interchangeable tool sleeve		
Manual tool sleeve rotation brake		
Fine micrometric adjustments		
Glass optical scales, SP class precision linear guides		
Concentricity - 2 μm		

Maximum tool weight 40kg / 88 lbs.

OPERATING SYSTEM

Vertical 19" Monitor CVS Smart, user friendly software Windows Operating System with data back-up system Storage of up to 200 machine origins and 40,000 tools 4 port USB hub 1 Network LAN port Pot Processor w/40 Posts CAPABILITIES

- ID Image for each machine origin
- Fixed/Mobile Axis
- Automatic Radius & Angle Computing Cycle
- X&Z Axis Focusing Control Bar
- Full Screen Auto Targeting
- Real-view tool inspection
- Geometric measurement functions
- Measure radial and axial runout
- CVS Software includes 40 post-processing templates

VISION SYSTEM

- HD Camera
- 40x Magnification
- 5 x 5 field of view

OPTIONS

Cool light LED ring illuminator

Label printer

Presetter support table C231

FEATURES







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CNC photo	Ĵ	N1 G70 N2 (COUNTERSING) N2 G00HTERSING) N3 G10 L 10728130.358 N4 G10 L 1272826.529 N5 (J N6 G2 N6 G7UJIE G7TTER) N7 G18 L 1874066.762 N8 G19 L 1274825.465
Nome file post-processor		MIB P2 X





USER-FRIENDLY INTERFACE

Entering the world of tool presetting is made easy with the Uniko. Fully equipped and easy to use, the Uniko offers a userfriendly intuitive interface, allowing for easy setting of tools and inspection. Easily check tool geometry using one of the automeasuring functions, and quickly send tool offsets direct to CNC controls using the post-processor.

POWERFUL COMPUTING SYSTEM TOOL DATA MANAGEMENT

This powerful new operating system utilizing Windows, features state-of-the-art tool measuring, inspection and data management solutions. Koma presetters increase efficiency, reduce down time and are supported by extensive applications, technical support, and a global service network.

ERGONOMICALLY DESIGNED CONTROLS

With the operator in mind, the Uniko presetter was designed with an ergonomic micrometric hand wheel allowing for easy fine adjustment of the presetter's optics. A "zero gravity" support column allows smooth, effortless movement of the camera optics in both X and Z. Easy to use interchangeable tool pots allows the presetter to be quickly switched to accommodate any type of tooling.

SOFTWARE

Simple and intuitive, the CVS Smart software is easy to use. All functions are easy to find and shown using simple, graphical icons. It has never been easier or faster to set your tooling. Create tool lists and generate tool offsets in minutes with the CVS Smart software.

VIEWING SYSTEM

Easy to use software combined with a full 19" HD monitor provides the operator with full control. Easily select any of the presetters measuring options with one click, while still viewing the edge of the cutting tool. The telecentric lenses on the HD cameras provide a full field of vision.

SLIDEWAYS / OPTICAL SCALES

The Uniko is built with dual SP Precision guides and preloaded recirculating bearings mounted to a stabilized steel base ground to 2 microns of planarity. 1-micron glass optical scales are used to ensure the highest accuracy of tool measurements.









UNLOCK YOUR POTENTIAL TODAY!

For Over 40 years Koma Precision Inc. has partnered with Tsudakoma and Alberti, to become the North American leader in machine tool accessories. Both Tsudakoma and Alberti machine tool accessories are built to the highest standards and set the bar for excellence, quality, and performance.

Koma Precision has an installation base of over 30,000 Tsudakoma rotary tables and 25,000 Alberti angle heads and live tools, leading the way with knowledge and experience.

Knowledge and Experience Matter.

Our three facilities totaling 40,000 sq/ft, feature a full machine shop, state-of-the-art inspection and test equipment, and product demonstration showroom. Our Connecticut based headquarters also houses our multimillion-dollar inventory of new products and spare parts.

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20 Thompson Road East Windsor, CT 06088

Tel: 1.800.249.5662 Fax: 860.623.4132 info@komaprecision.com



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